



Adaptive Chinos - Cunningham FRAN - Style #2230

AM 475 - FA2022, Men's, FA2022, 2022-2023

Summary



Adaptive Chinos - Cunningham FRAN

Name	Adaptive Chinos - Cunningham FRAN
Style No.	2230
Description	100% Cotton NATURAL STRETCH™ Technology Non-abrasive MORITO products securing the closure Side bottom leg opening Front Thigh Pockets
Division	AM 475 - FA2022
Category	Men's
Season	FA2022
Year	2022-2023
Size Scale	32 -Sample size 28 30 32 34 36 38 40 42
Factory	To Be Determined
COO	Bangladesh
Main Fabric	100% Cotton
New/Carryover	New Style
Style Status	In Development
Sample Development Status	1st Sample
MSRP	124.99
Target Cost	15.36
Target Margin (%)	42
MOQ	3000
Leadtime	180
AM 375 - Developer Name	Lauren Cunningham
AM 475 - Developer Name	Lauren Cunningham
Created by/Author	12/11/2022 Lauren Cunningham Lauren.Cunningham@rams.colostate.edu



Adaptive Chinos - Cunningham FRAN - Style #2230

AM 475 - FA2022, Men's, FA2022, 2022-2023

Images / uncategorized



chinos0 (2)-1



chinos1 (2)-1



Adaptive Chinos - Cunningham FRAN - Style #2230

AM 475 - FA2022, Men's, FA2022, 2022-2023

Images / uncategorized



chinos2 (2)-1



Adaptive Chinos - Cunningham FRAN - Style #2230

AM 475 - FA2022, Men's, FA2022, 2022-2023

Images / Color Variants



chinos-1

1. ● Tan

Custom Code: 16-1334 TPG



green chinoss-1

2. ● Fair Green

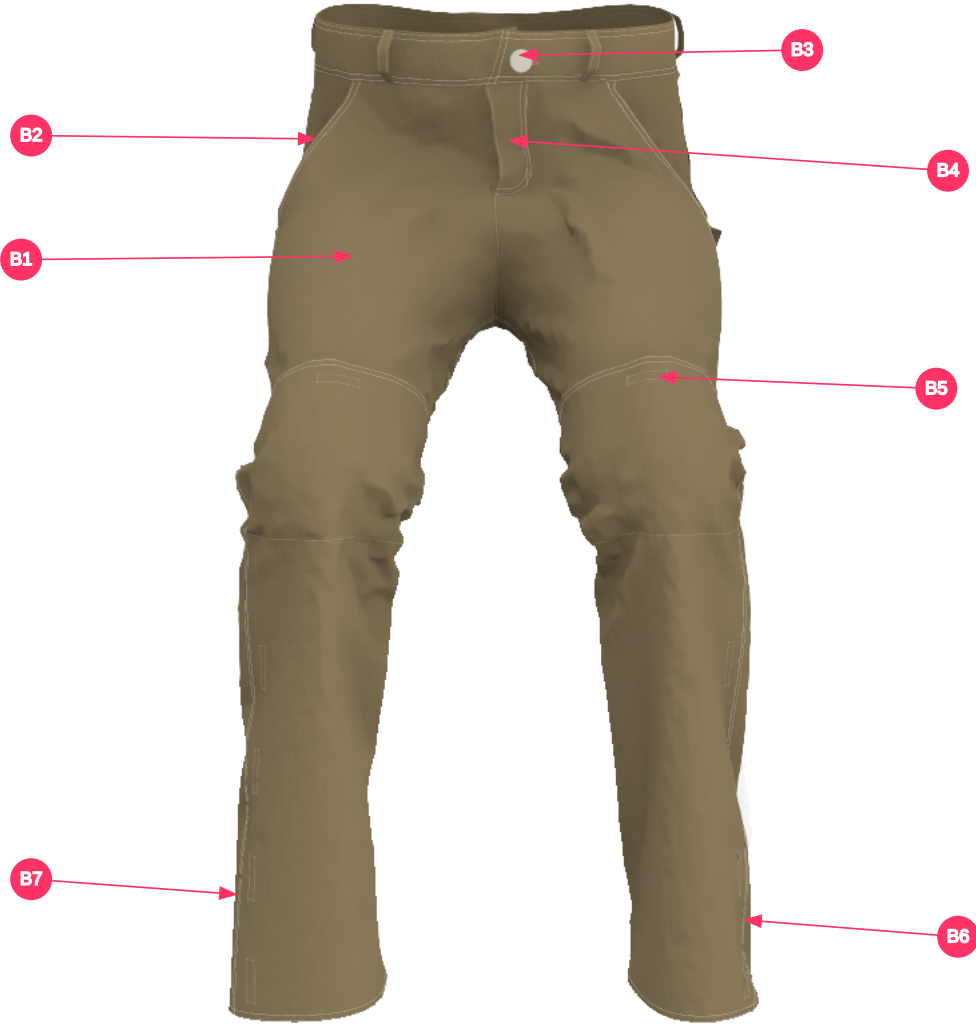
Custom Code: 15-6316 TCX



greystone chnos-1

3. ● Graystone

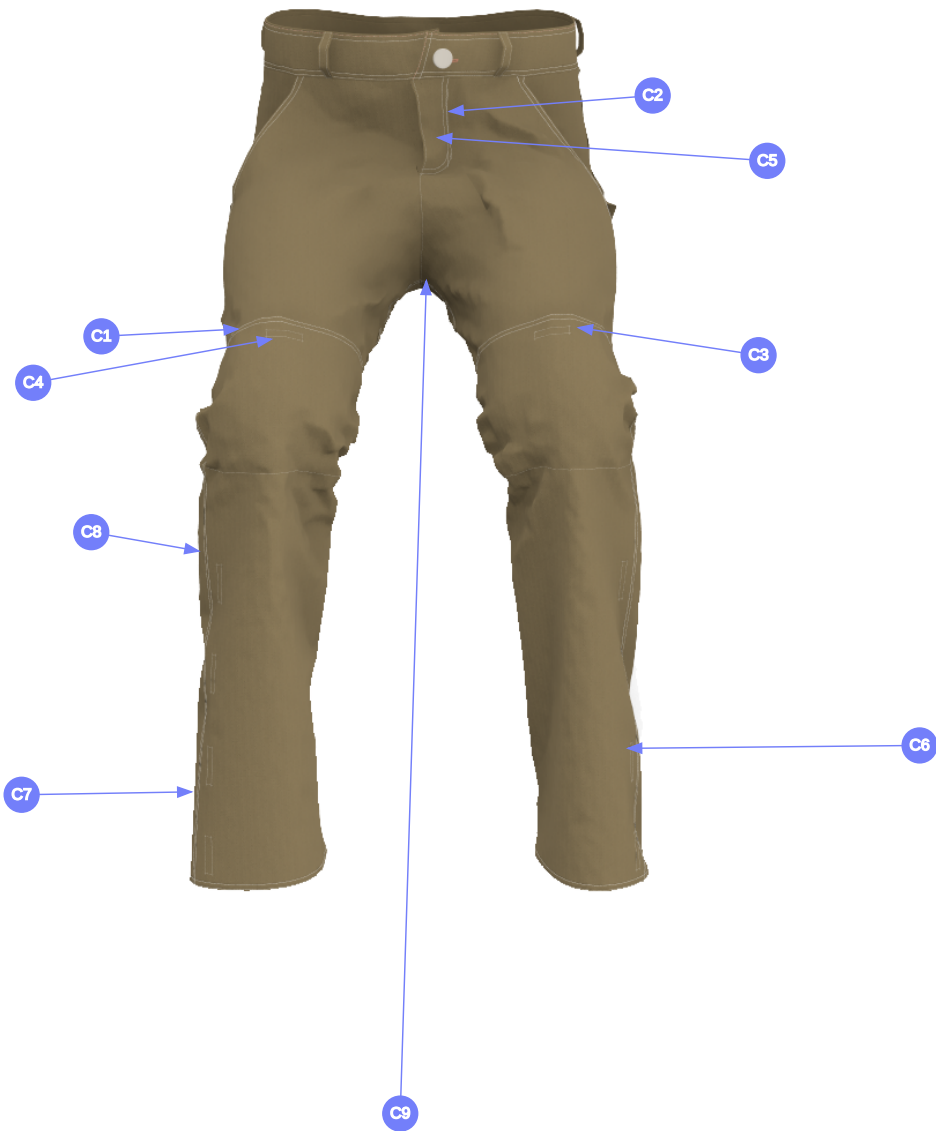
Custom Code: 19-3915 TCX



Components (7)

- B1** 7340-1 Herringbone
- B2** Coats & Clark All Purpose Cotton Thread - Cunningham
- B3** Jean Button - Cunningham
- B4** Block Tape Type 3 - Cunningham
- B5** Block Tape Type 3 - Cunningham
- B6** Block Tape Type 3 - Cunningham
- B7** Block Tape Type 3 - Cunningham

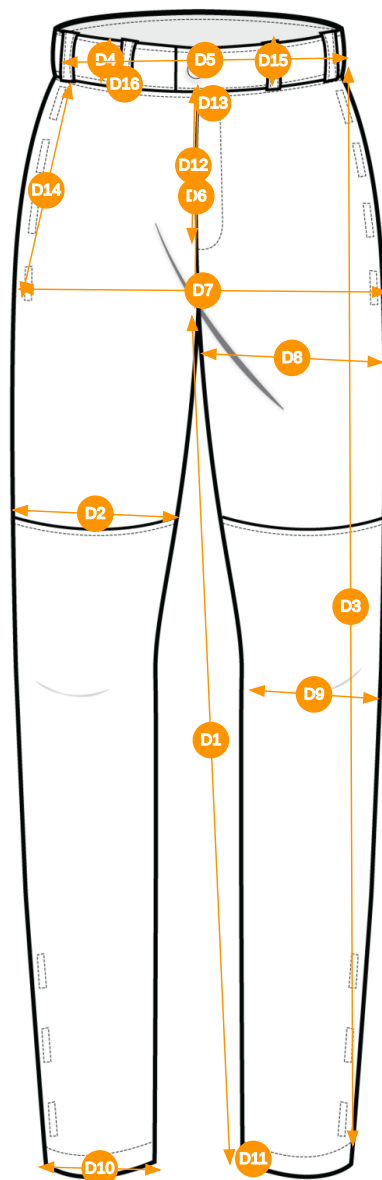
chinos0 (2)-1 (Copy)



chinos0 (2)-1 (Copy) (Copy)

Construction Details (9)

- C1 406 Coverstitch
- C2 406 Coverstitch
- C3 Knee pocket
- C4 MORITO
- C5 MORITO
- C6 MORITO
- C7 MORITO
- C8 FLAT FELLED SEAM
- C9 Overlock



TECHPACKS-10-1

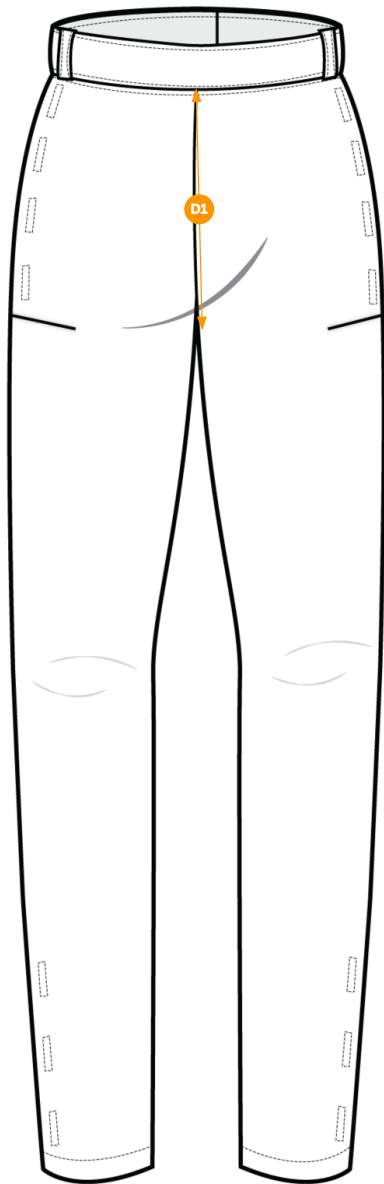
Points of measure (16)

- D1** Inseam
- D2** Knee Pocket
- D3** Outseam
- D4** Waistband Depth
- D5** Waistband Width Circumference (woven)
- D6** Front Rise
- D7** Hip Seat Width Circumference (woven pant)
- D8** Thigh Width Circumference (woven)
- D9** Knee Width Circumference (Woven)
- D10** Leg Opening Width Circumference (Woven)
- D11** Cuff Height Pants
- D12** Fly Button placket Length
- D13** Fly Button Width
- D14** Pocket Opening Within a Seam
- D15** Belt Loop Length
- D16** Belt Loop Width



Points of measure (1)

D1 Back Rise



TECHPACKS-11-1



Asset 16-1



Asset 1-1

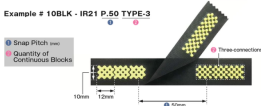


v987-rm355-03-mockup-1

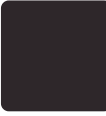
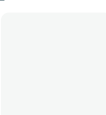
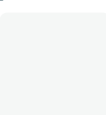


herrigbone-1



THUMBNAIL	COMPONENT	QTY	PLACEMENT	STATUS	COO	1.  TAN CODE: 16-1334 TPG	2.  FAIR GREEN CODE: 15-6316 TCX	3.  GRAYSTONE CODE: 19-3915 TCX
FABRIC								
1	 7340-1 Herringbone CODE: <u>xlq27</u> Notes: Main Fabric Supplier: Factory Supplied Content (Fiber Content): 100% Cotton Fabric Width: 58" Weight (GSM): 220 Finishes: NATURAL STRETCH™ Technology Dye Method: Piece Dyed AM 475 - Developer's Name: Lauren Cunningham	1.25 /yd	Main Fabric	Correct & Proceed	USA	 Tan Custom Code: 16-1334 TPG Price: \$5.96	 Fair Green Custom Code: 15-6316 TCX Price: \$5.96	 Graystone Custom Code: 19-3915 TCX Price: \$5.96
TRIMS								
2	 Block Tape Type 3 - Cunningham CODE: <u>10BLK-IR21 P.50</u> Notes: Fly, side of hip & pants Supplier: Factory Supplied Content (Fiber Content): POM/Polyester Finishes: OEKO-TEX certified Dye Method: N/A Size: 10 mm/piece AM 475 - Developer's Name: Lauren Cunningham	0.5 /m	Fly, side of hip & pants	Approved		 Black Bean Custom Code: 19-3909 TCX Price: \$15.00	 Black Bean Custom Code: 19-3909 TCX Price: \$15.00	 Black Bean Custom Code: 19-3909 TCX Price: \$15.00
3	 Jean Button - Cunningham CODE: <u>L9853</u> Notes: Button either for aesthetic or closure Customization Supplier: To Be Determined Content (Fiber Content): Brass, Metal Dye Method: N/A Size: 9.5mm AM 475 - Developer's Name: Lauren Cunningham	1 /Pieces	Button either for aesthetic or closure Customization	In Development	China	 Gold Price: \$0.05	 Gold Price: \$0.05	 Gold Price: \$0.05
4	 Coats & Clark All Purpose Cotton Thread - Cunningham CODE: <u>073650778704</u> Notes: Throughout Seams and construction Supplier: Factory Supplied Content (Fiber Content): 100% Cotton Weight (GSM): 30 Dye Method: N/A Size: 250 yds AM 475 - Developer's Name: Lauren Cunningham	4 /yd	Throughout Seams and construction	Approved	China	 DTM Price: \$0.02	 DTM Price: \$0.02	 DTM Price: \$0.02
LABELS & PACKAGING								



THUMBNAIL	COMPONENT	QTY	PLACEMENT	STATUS	COO	1.  TAN CODE: 16-1334 TPG	2.  FAIR GREEN CODE: 15-6316 TCX	3.  GRAYSTONE CODE: 19-3915 TCX
5	 Hangtag 100% Recycled Material - Cunningham CODE: Yotxd Notes: CB Inside Supplier: To Be Determined Content (Fiber Content): Recycled Paper Finishes: Recycled Dye Method: N/A Size: 1.5" x 2.5"	1 /Pieces	CB Inside	Approved	China	 Black Bean Custom Code: 19-3909 TCX Price: \$0.04	 Black Bean Custom Code: 19-3909 TCX Price: \$0.04	 Black Bean Custom Code: 19-3909 TCX Price: \$0.04
6	 Woven Care Label - Cunningham CODE: 31323 Notes: CB Inside Supplier: To Be Determined Content (Fiber Content): 100% Cotton Finishes: N/A Dye Method: N/A Size: 1 x 2 AM 475 - Developer's Name: Lauren Cunningham	1 /Pieces	CB Inside	In Development	China	 White - Cunningham Custom Code: 11-0601 TPG Price: \$0.09	 White - Cunningham Custom Code: 11-0601 TPG Price: \$0.09	 White - Cunningham Custom Code: 11-0601 TPG Price: \$0.09
7	 Packaging Box - Cunningham CODE: xapUW Notes: Folded nicely and placed in packaging Supplier: To Be Determined Content (Fiber Content): 100% Recycled cardboard Finishes: Matte Dye Method: Piece Dyed Size: 12 x 9 in AM 475 - Developer's Name: Lauren Cunningham	1 /Pieces	Folded nicely and placed in packaging	Approved	China	 Black Bean Custom Code: 19-3909 TCX Price: \$0.15	 Black Bean Custom Code: 19-3909 TCX Price: \$0.15	 Black Bean Custom Code: 19-3909 TCX Price: \$0.15
Components 7						Total \$15.36	Total \$15.36	Total \$15.36



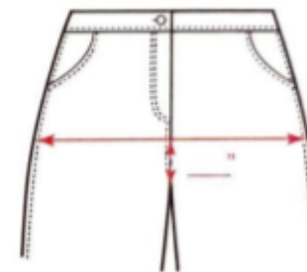
81.

Waistband Depth



83.

Waistband Width Circumference (Woven)



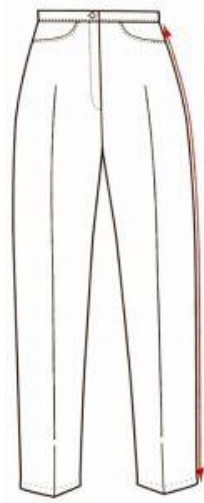
93.

Hip Seat Width Circumference (Woven Pant)



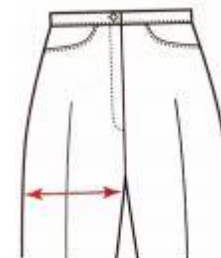
105.

Inseam



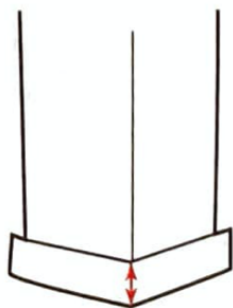
106.

Outseam



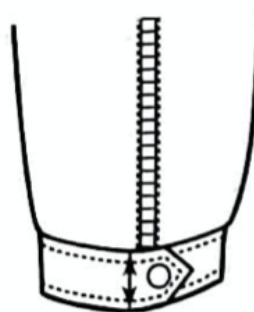
110.

Thigh Width Circumference (Woven)



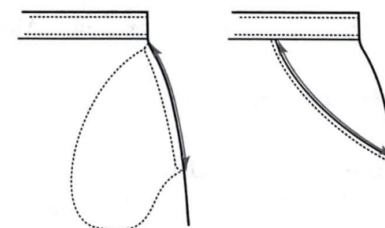
119.

Cuff Height Pants



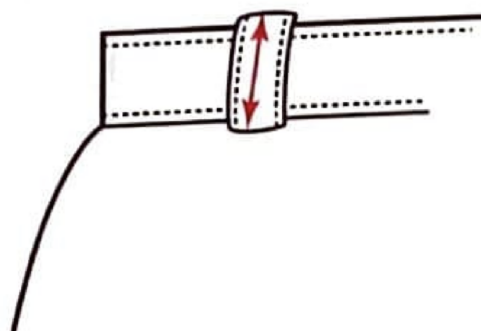
120.

Fly Button Placket Length



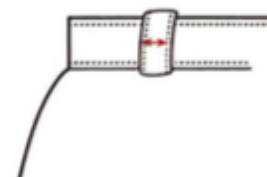
127.

Pocket Opening Within A Seam



130.

Belt Loop Length



131.

Belt Loop Width



Sample Size: 32

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	28	30	32	34	36	38	40	42
Waistband Depth	81	Measure from top of waistband edge straight down to bottom of waistband at waistband joining seam. [Note: If waistband is contoured, indicate measurement change on spec sheet.]	false	Full	1/8 in	0 in	0 in	1 1/2 in	0 in	1/2 in	0 in	1/2 in	0 in
Waistband Width Circumference (woven)	83	Measure from side of bottom band to side of bottom band along center of band, following natural contour of waistband. Reporting half of the circumference measurement.	false	Half	3/8 in	-2 in	-2 in	16 3/4 in	2 in	2 in	2 in	2 in	2 in
Hip Seat Width Circumference (woven pant)	93	Measure from edge of garment/side seam to edge of garment/side seam at a point up from crotch seam, following contour of waist. Reporting half of the circumference measurement.	true	Half	3/8 in	-2 in	-2 in	20 in	2 in	2 in	2 in	2 in	1 in
Inseam	105	Measure from crotch joining seam to bottom of leg opening, following inseam/inner fold	true	Half	3/8 in	0 in	0 in	30 1/2 in	0 in	0 in	0 in	0 in	3/8 in
Outseam	106	Measure from bottom edge of waistband/seam to bottom of garment along side seam/fold	true	Half	3/8 in	-3/8 in	-3/8 in	38 1/2 in	3/8 in	3/8 in	1/4 in	1/4 in	1/4 in
Front Rise	107	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of front rise seam	false	Full	3/8 in	-3/8 in	-3/8 in	7 in	3/8 in	3/8 in	3/8 in	3/8 in	3/8 in
Back Rise	108	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of back rise seam.	false	Full	3/8 in	-3/8 in	-3/8 in	15 in	0 in	0 in	0 in	0 in	0 in
Thigh Width Circumference (woven)	110	Measure from pant leg edge/seam to pant leg edge/seam straight across pant leg @ 1" below crotch and parallel to leg opening. Reporting half of the circumference measurement.	false	Half	1/8 in	-1/2 in	-1/2 in	11 1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/8 in
Knee Width Circumference (Woven)	112	Measure from pant leg edge/seam to pant leg edge/seam at a point one-half of inseam and parallel to leg opening. Reporting half of the circumference measurement. (Note 1: If leg opening is asymmetrical, measure to a point that would be parallel to leg opening. Note 2: If pant leg is three-quarter length, indicate point of measure on spec sheet. Note 3: A general knee measurement from crotch seam of misses/women's 14", juniors 13", or large/plus women's sized 15" can be used. Indicate change on spec sheet. Measure children's at one-half inseam minus 1 1/2", and for men's minus 2")	true	Half	1/8 in	-1/4 in	-1/4 in	8 1/4 in	1/2 in	1/2 in	1/2 in	1/2 in	3/8 in



Leg Opening Width Circumference (Woven)	114	Measure from pant leg edge/seam to pant edge/seam straight across bottom edge of leg opening. Reporting half of the circumference measurement. (Note: If leg opening is contoured, follow contour and indicate measurement change on spec sheet).	true	Half	1/8 in	-1/4 in	-1/4 in	7 in	1/2 in	1/2 in	1/2 in	1/2 in	3/8 in
Cuff Height Pants	119	Measure from top of cuff edge straight down to bottom of cuff fold and leg opening.	true	Half	1/8 in	0 in	0 in	1/2 in	0 in	0 in	0 in	0 in	1/8 in
Fly Button placket Length	121A	Measure from top of fly/zipper opening straight down to bottom of fly/zipper opening at zipper stop or bar tack.	true	Full	1/2 in	-1/4 in	0 in	5 1/2 in	0 in	1/2 in	1/2 in	0 in	1/2 in
Fly Button Width	121B	Measure top of fly/zipper at joining seam from edge/fold straight across.	true	Full	1/8 in	0 in	0 in	1 1/2 in	0 in	0 in	0 in	0 in	0 in
Pocket Opening Within a Seam	127	Measure from top of pocket to bottom along edge of pocket opening	true	Full	1/8 in	0 in	0 in	8 in	0 in	0 in	0 in	0 in	1/2 in
Belt Loop Length	130	Measure from top of belt loop straight down/vertically to bottom of belt loop along center of belt loop. (Note: Fashion-forward or irregularly shaped belt loops may require further spec instructions. Indicate points of measure on spec sheet.)	true	Full	1/8 in	0 in	0 in	2 1/4 in	0 in	0 in	0 in	0 in	1/8 in
Belt Loop Width	131	Measure belt loop from edge of belt loop straight across / horizontally to edge of belt loop. (Note: Fashion-forward or irregularly shaped belt loops may require further spec instructions. Indicate point of measure on spec sheet.)	true	Full	1/8 in	0 in	0 in	1/2 in	0 in	0 in	0 in	0 in	0 in
Knee Pocket	313	Knee Pocket length from side seam to side seam	true	Full	1/2 in	-1/2 in	0 in	7 1/2 in	0 in	0 in	1/2 in	0 in	1/2 in



Sample Size: 32

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	28	30	32	34	36	38	40	42
Waistband Depth	81	Measure from top of waistband edge straight down to bottom of waistband at waistband joining seam. [Note: If waistband is contoured, indicate measurement change on spec sheet.]	false	Full	1/8 in	1 1/2 in	1 1/2 in	1 1/2 in	1 1/2 in	2 in	2 in	2 1/2 in	2 1/2 in
Waistband Width Circumference (woven)	83	Measure from side of bottom band to side of bottom band along center of band, following natural contour of waistband. Reporting half of the circumference measurement.	false	Half	3/8 in	12 3/4 in	14 3/4 in	16 3/4 in	18 3/4 in	20 3/4 in	22 3/4 in	24 3/4 in	26 3/4 in
Hip Seat Width Circumference (woven pant)	93	Measure from edge of garment/side seam to edge of garment/side seam at a point up from crotch seam, following contour of waist. Reporting half of the circumference measurement.	true	Half	3/8 in	16 in	18 in	20 in	22 in	24 in	26 in	28 in	29 in
Inseam	105	Measure from crotch joining seam to bottom of leg opening, following inseam/inner fold	true	Half	3/8 in	30 1/2 in	30 1/2 in	30 1/2 in	30 1/2 in	30 1/2 in	30 1/2 in	30 1/2 in	30 7/8 in
Outseam	106	Measure from bottom edge of waistband/seam to bottom of garment along side seam/fold	true	Half	3/8 in	37 3/4 in	38 1/8 in	38 1/2 in	38 7/8 in	39 1/4 in	39 1/2 in	39 3/4 in	40 in
Front Rise	107	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of front rise seam	false	Full	3/8 in	6 1/4 in	6 5/8 in	7 in	7 3/8 in	7 3/4 in	8 1/8 in	8 1/2 in	8 7/8 in
Back Rise	108	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of back rise seam.	false	Full	3/8 in	14 1/4 in	14 5/8 in	15 in	15 in	15 in	15 in	15 in	15 in
Thigh Width Circumference (woven)	110	Measure from pant leg edge/seam to pant leg edge/seam straight across pant leg @ 1" below crotch and parallel to leg opening. Reporting half of the circumference measurement.	false	Half	1/8 in	10 1/2 in	11 in	11 1/2 in	12 in	12 1/2 in	13 in	13 1/2 in	13 5/8 in



Knee Width Circumference (Woven)	112	Measure from pant leg edge/seam to pant leg edge/seam at a point one-half of inseam and parallel to leg opening. Reporting half of the circumference measurement. (Note 1: If leg opening is asymmetrical, measure to a point that would be parallel to leg opening. Note 2: If pant leg is three-quarter length, indicate point of measure on spec sheet. Note 3: A general knee measurement from crotch seam of misses/women's 14", juniors 13", or large/plus women's sized 15" can be used. Indicate change on spec sheet. Measure children's at one-half inseam minus 1 1/2", and for men's minus 2")	true	Half	1/8 in	7 3/4 in	8 in	8 1/4 in	8 3/4 in	9 1/4 in	9 3/4 in	10 1/4 in	10 5/8 in
Leg Opening Width Circumference (Woven)	114	Measure from pant leg edge/seam to pant edge/seam straight across bottom edge of leg opening. Reporting half of the circumference measurement. (Note: If leg opening is contoured, follow contour and indicate measurement change on spec sheet).	true	Half	1/8 in	6 1/2 in	6 3/4 in	7 in	7 1/2 in	8 in	8 1/2 in	9 in	9 3/8 in
Cuff Height Pants	119	Measure from top of cuff edge straight down to bottom of cuff fold fold and leg opening.	true	Half	1/8 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	5/8 in
Fly Button placket Length	121A	Measure from top of fly/zipper opening straight down to bottom of fly/zipper opening at zipper stop or bar tack.	true	Full	1/2 in	5 1/4 in	5 1/2 in	5 1/2 in	5 1/2 in	6 in	6 1/2 in	6 1/2 in	7 in
Fly Button Width	121B	Measure top of fly/zipper at joining seam from edge/fold straight across.	true	Full	1/8 in	1 1/2 in	1 1/2 in	1 1/2 in	1 1/2 in	1 1/2 in	1 1/2 in	1 1/2 in	1 1/2 in
Pocket Opening Within a Seam	127	Measure from top of pocket to bottom along edge of pocket opening	true	Full	1/8 in	8 in	8 in	8 in	8 in	8 in	8 in	8 in	8 1/2 in
Belt Loop Length	130	Measure from top of belt loop straight down/vertically to bottom of belt loop along center of belt loop. (Note: Fashion-forward or irregularly shaped belt loops may require further spec instructions. Indicate points of measure on spec sheet.)	true	Full	1/8 in	2 1/4 in	2 1/4 in	2 1/4 in	2 1/4 in	2 1/4 in	2 1/4 in	2 1/4 in	2 3/8 in
Belt Loop Width	131	Measure belt loop from edge of belt loop straight across / horizontally to edge of belt loop. (Note: Fashion-forward or irregularly shaped belt loops may require further spec instructions. Indicate point of measure on spec sheet.)	true	Full	1/8 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in
Knee Pocket	313	Knee Pocket length from side seam to side seam	true	Full	1/2 in	7 in	7 1/2 in	7 1/2 in	7 1/2 in	7 1/2 in	8 in	8 in	8 1/2 in



Sample Size: 32

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE
Waistband Depth	81	Measure from top of waistband edge straight down to bottom of waistband at waistband joining seam. [Note: If waistband is contoured, indicate measurement change on spec sheet.]	false	Full	1/8 in
Waistband Width Circumference (woven)	83	Measure from side of bottom band to side of bottom band along center of band, following natural contour of waistband. Reporting half of the circumference measurement.	false	Half	3/8 in
Hip Seat Width Circumference (woven pant)	93	Measure from edge of garment/side seam to edge of garment/side seam at a point up from crotch seam, following contour of waist. Reporting half of the circumference measurement.	true	Half	3/8 in
Inseam	105	Measure from crotch joining seam to bottom of leg opening, following inseam/inner fold	true	Half	3/8 in
Outseam	106	Measure from bottom edge of waistband/seam to bottom of garment along side seam/fold	true	Half	3/8 in
Front Rise	107	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of front rise seam	false	Full	3/8 in
Back Rise	108	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of back rise seam.	false	Full	3/8 in
Thigh Width Circumference (woven)	110	Measure from pant leg edge/seam to pant leg edge/seam straight across pant leg @ 1" below crotch and parallel to leg opening. Reporting half of the circumference measurement.	false	Half	1/8 in
Knee Width Circumference (Woven)	112	Measure from pant leg edge/seam to pant leg edge/seam at a point one-half of inseam and parallel to leg opening. Reporting half of the circumference measurement. (Note 1: If leg opening is asymmetrical, measure to a point that would be parallel to leg opening. Note 2: If pant leg is three-quarter length, indicate point of measure on spec sheet. Note 3: A general knee measurement from crotch seam of misses/women's 14", juniors 13", or large/plus women's sized 15" can be used. Indicate change on spec sheet. Measure children's at one-half inseam minus 1 1/2", and for men's minus 2")	true	Half	1/8 in
Leg Opening Width Circumference (Woven)	114	Measure from pant leg edge/seam to pant edge/seam straight across bottom edge of leg opening. Reporting half of the circumference measurement. (Note: If leg opening is contoured, follow contour and indicate measurement change on spec sheet).	true	Half	1/8 in
Cuff Height Pants	119	Measure from top of cuff edge straight down to bottom of cuff fold fold and leg opening.	true	Half	1/8 in
Fly Button placket Length	121A	Measure from top of fly/zipper opening straight down to bottom of fly/zipper opening at zipper stop or bar tack.	true	Full	1/2 in
Fly Button Width	121B	Measure top of fly/zipper at joining seam from edge/fold straight across.	true	Full	1/8 in
Pocket Opening Within a Seam	127	Measure from top of pocket to bottom along edge of pocket opening	true	Full	1/8 in
Belt Loop Length	130	Measure from top of belt loop straght down/vertically to bottom of belt loop along center of belt loop. (Note: Fashion-forward or irregularly shaped belt loops may require further spec instructions. Indicate points of measure on spec sheet.)	true	Full	1/8 in
Belt Loop Width	131	Measure belt loop from edge of belt loop straight across / horizontally to edge of belt loop. (Note: Fashion-forward or irregularly shaped belt loops may require further spec instructions. Indicate point of measure on spec sheet.)	true	Full	1/8 in



Adaptive Chinos - Cunningham FRAN - Style #2230

AM 475 - FA2022, Men's, FA2022, 2022-2023

Compare Samples

Knee Pocket	313	Knee Pocket length from side seam to side seam	true	Full	1/2 in
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