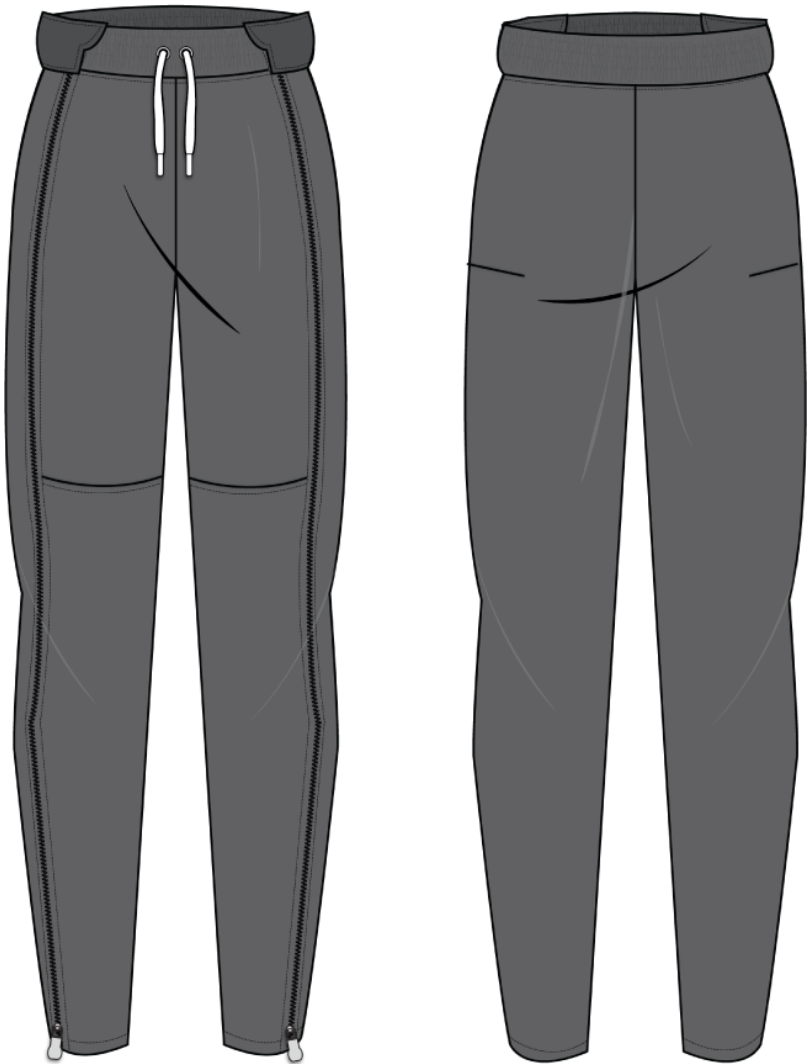




Side Zippered Joggers - Cunningham FRAN - Style #2234

AM 475 - FA2022, Men's, FA2022, 2022-2023

Summary



Side Zippered Joggers - Cunningham FRAN

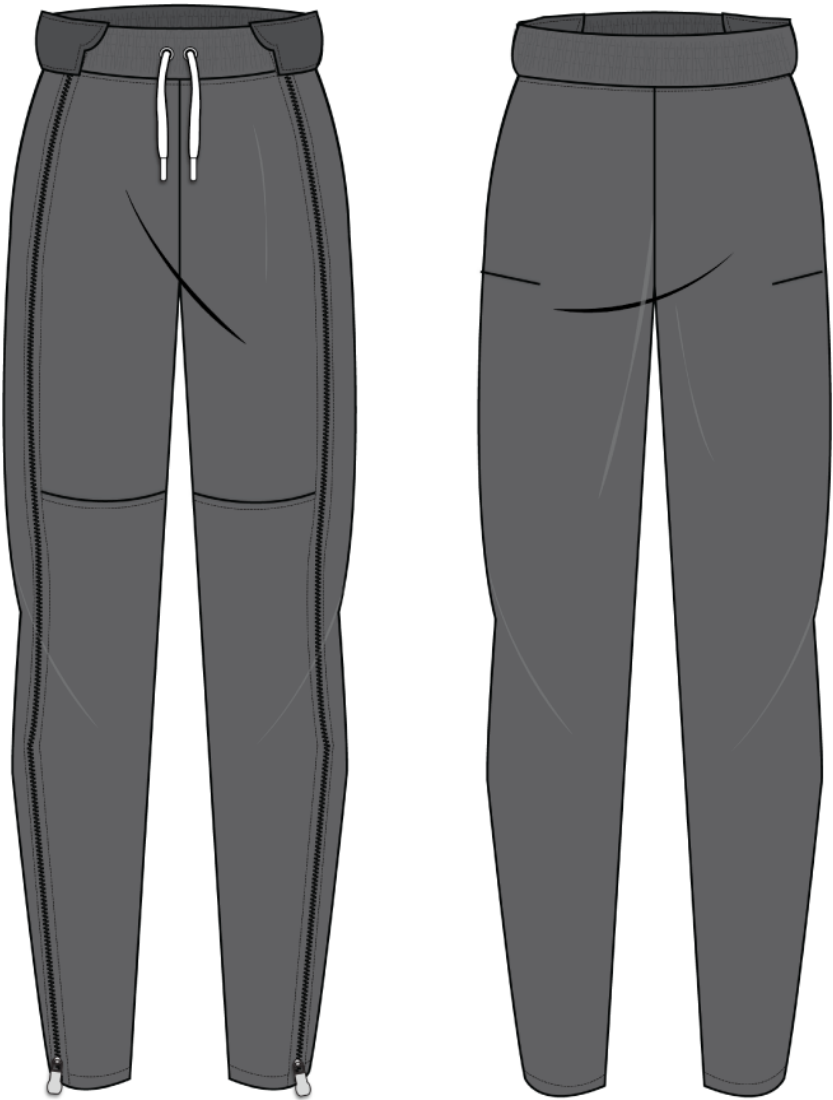
Name	Side Zippered Joggers - Cunningham FRAN
Style No.	2234
Description	Comfort and slick joggers that unzip from waist to bottom leg hem MagZip™ Zippers down the front side of pants Front Thigh Pockets
Division	AM 475 - FA2022
Category	Men's
Season	FA2022
Year	2022-2023
Size Scale	M -Sample size S M L XL 2XL 3XL 4XL
Factory	To Be Determined
COO	China
Main Fabric	SK-211-4 Jersey Cotton/Ionic+™ Polyester/Spandex 223 GSM TransDRY™ Technology
New/Carryover	New Style
Style Status	In Development
MSRP	108.49
Target Cost	17.76
Target Margin (%)	42
MOQ	3000
Leadtime	180
AM 375 - Developer Name	Lauren Cunningham
AM 475 - Developer Name	Lauren Cunningham
Created by/Author	12/11/2022 Lauren Cunningham Lauren.Cunningham@rams.colostate.edu



Side Zippered Joggers - Cunningham FRAN - Style #2234

AM 475 - FA2022, Men's, FA2022, 2022-2023

Images / uncategorized



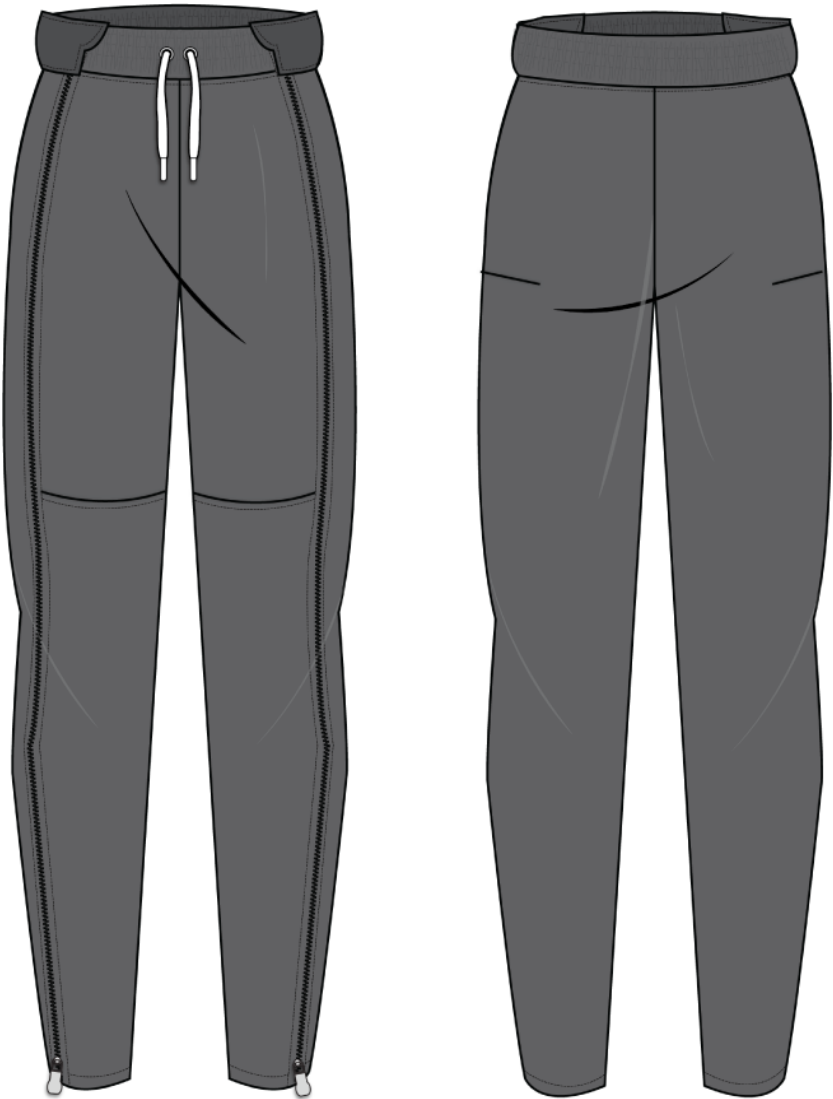
Asset 10-1



Side Zippered Joggers - Cunningham FRAN - Style #2234

AM 475 - FA2022, Men's, FA2022, 2022-2023

Images / Color Variants



Asset 10-1 (Copy)

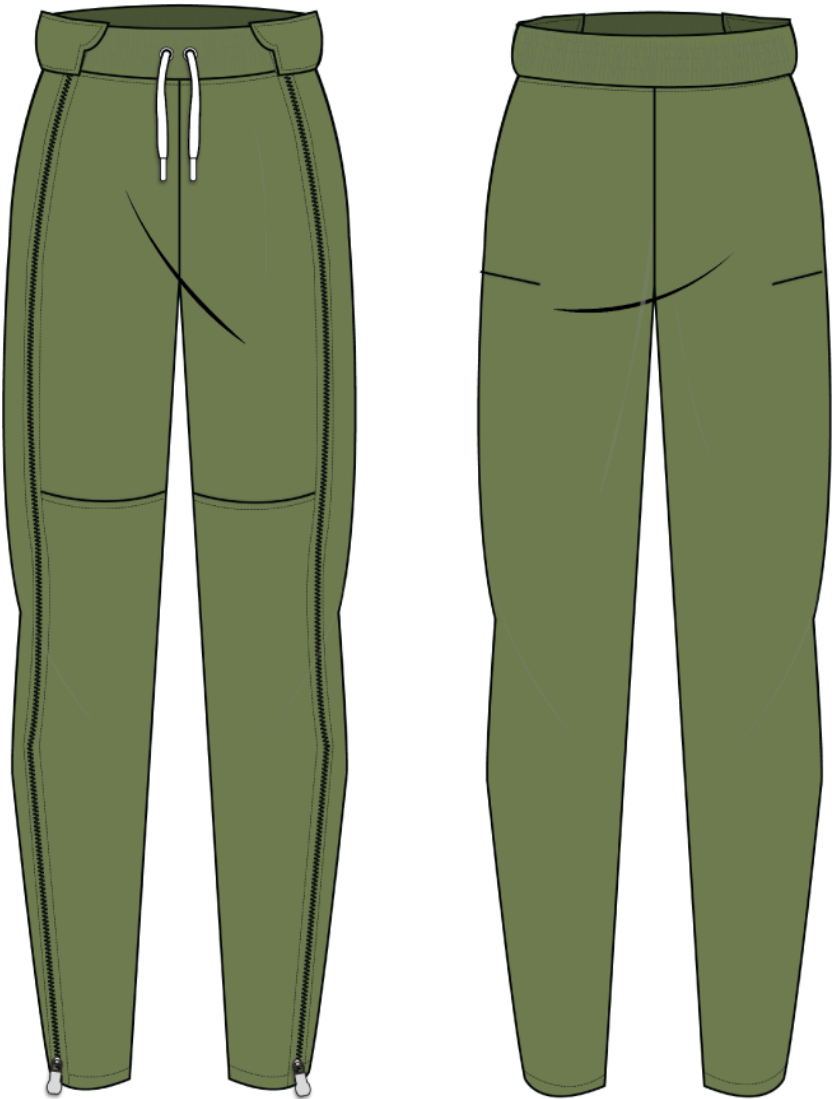
1. ● Graystone
Custom Code: 19-3915 TCX



Side Zippered Joggers - Cunningham FRAN - Style #2234

AM 475 - FA2022, Men's, FA2022, 2022-2023

Images / Color Variants



Asset 11-1

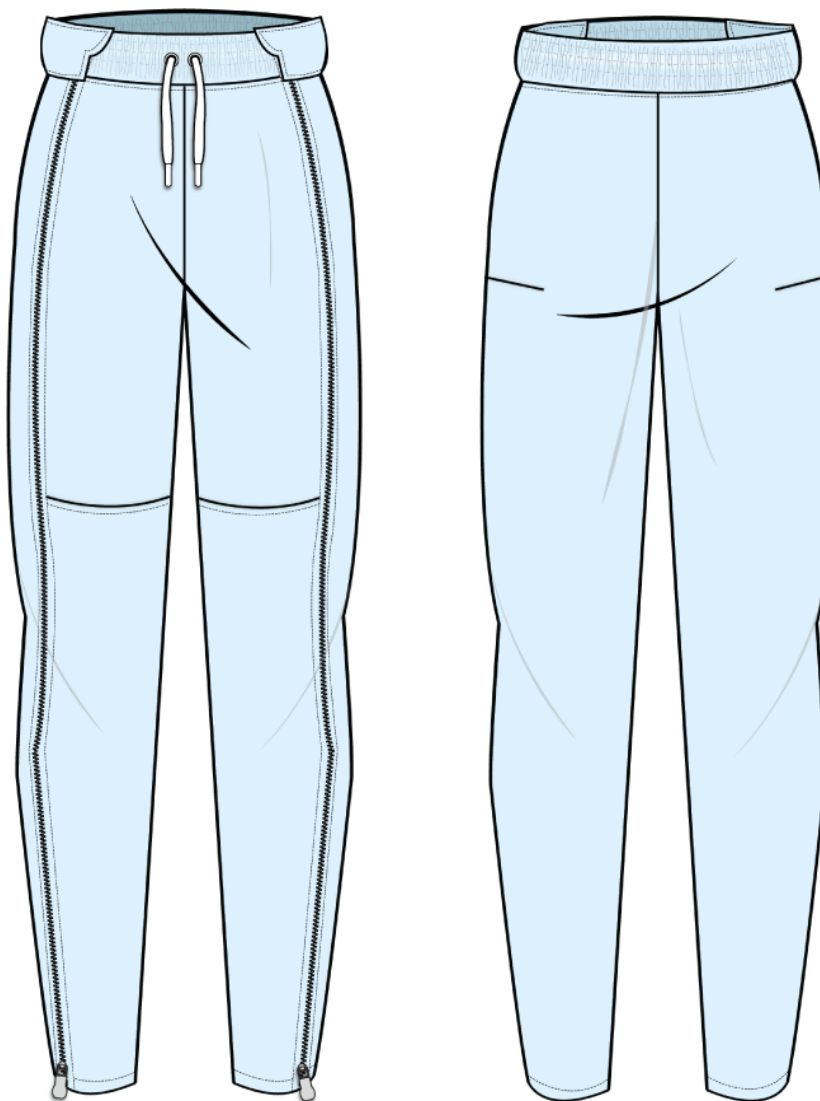
2. ● Fair Green
Custom Code: 15-6316 TCX



Side Zippered Joggers - Cunningham FRAN - Style #2234

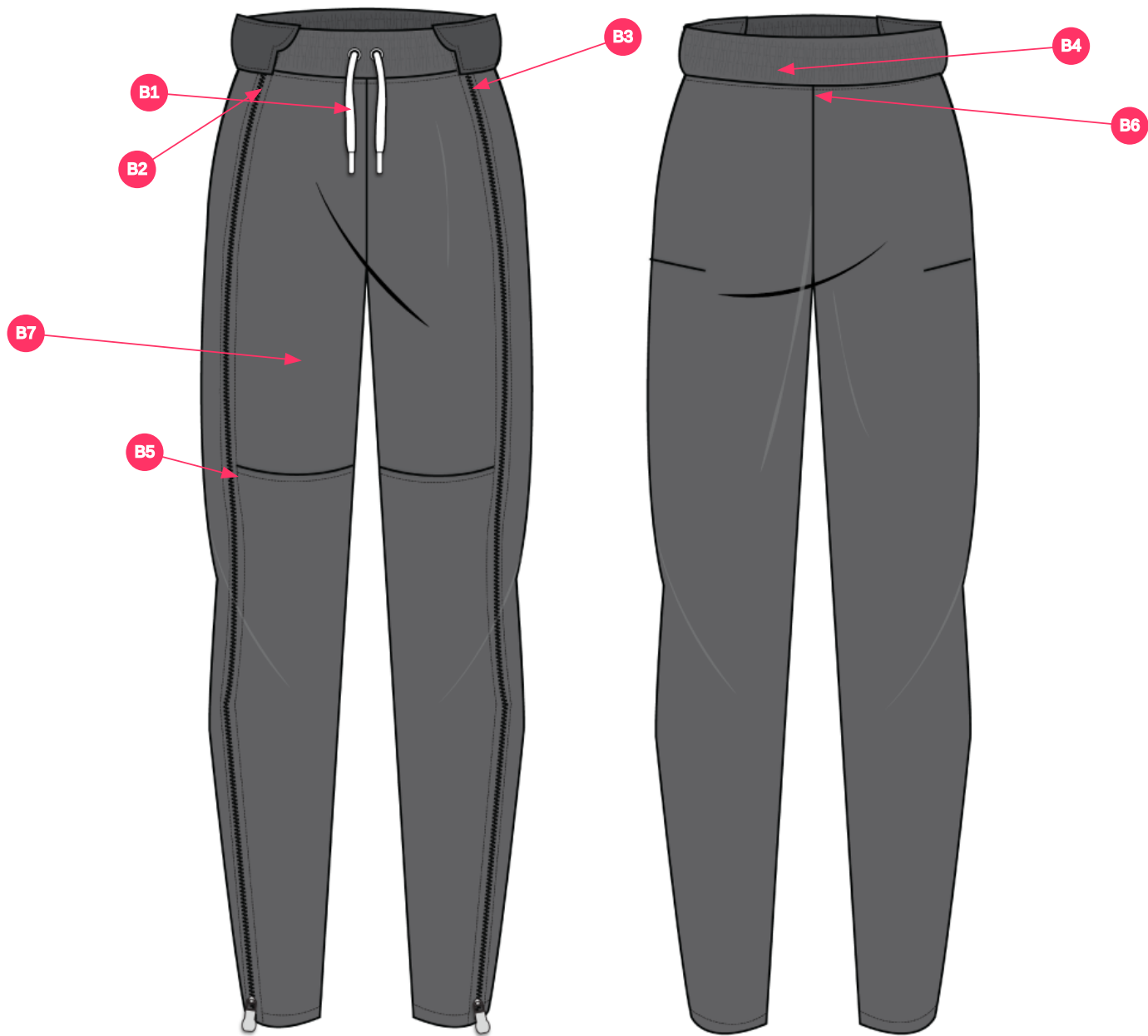
AM 475 - FA2022, Men's, FA2022, 2022-2023

Images / Color Variants



Asset 12-1

4. ● Cool Blue
Custom Code: 14-4317 TCX



Asset 10-1 (Copy)

- Components (7)
- B1** Drawstring - Cunningham
 - B2** ANKHGEAR MagZip Inclusive One-Handed - Cunningham
 - B3** ANKHGEAR MagZip Inclusive One-Handed - Cunningham
 - B4** 2" Elastic Band - Cunningham
 - B5** Coats & Clark All Purpose Cotton Thread - Cunningham
 - B6** SK-211-4 Jersey
 - B7** SK-211-4 Jersey



Side Zippered Joggers - Cunningham FRAN - Style #2234

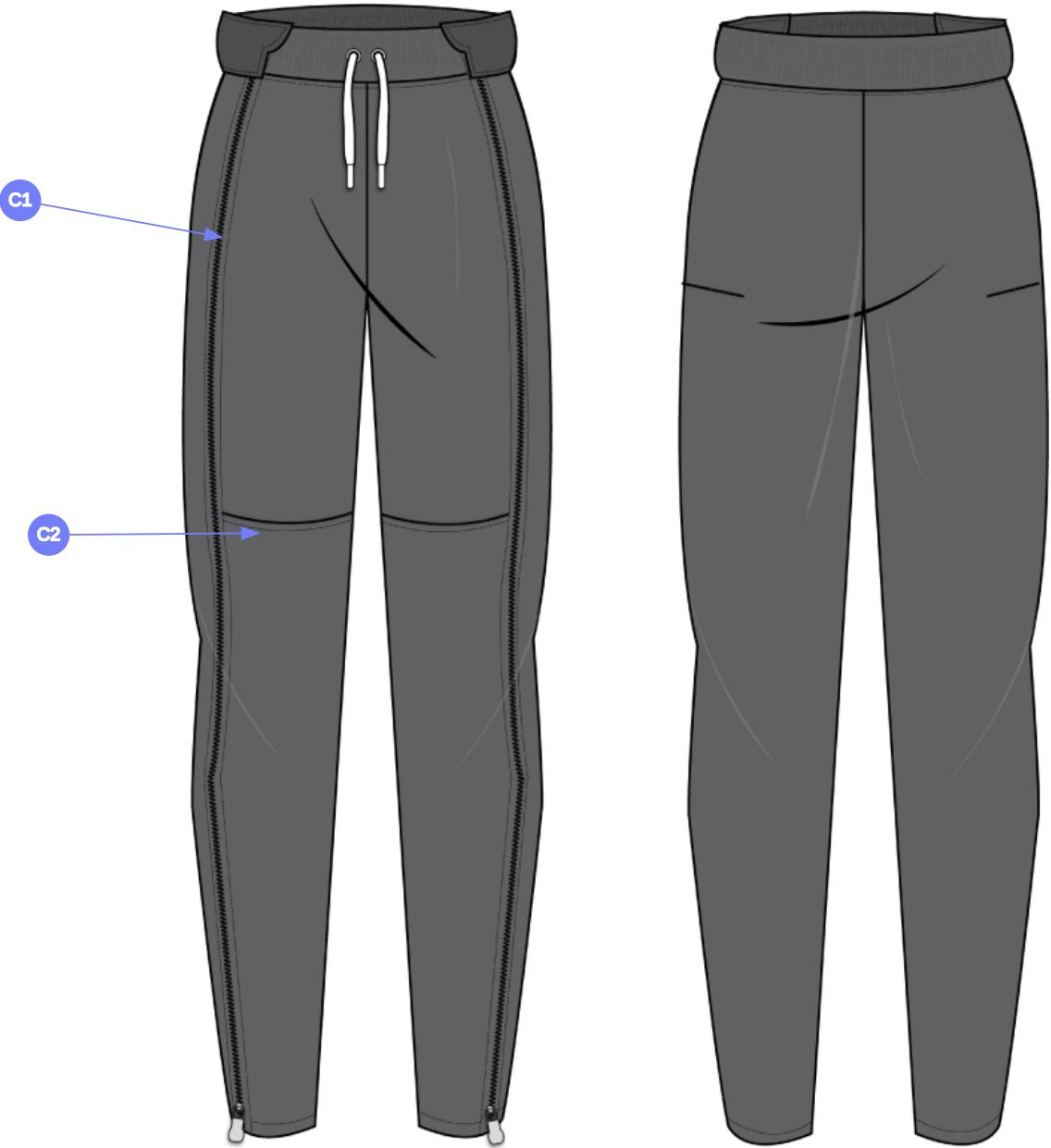
AM 475 - FA2022, Men's, FA2022, 2022-2023

Images / Annotated
Construction Detail Image(s)

Construction Details (2)

C1 301 topstitch

C2 301 topstitch

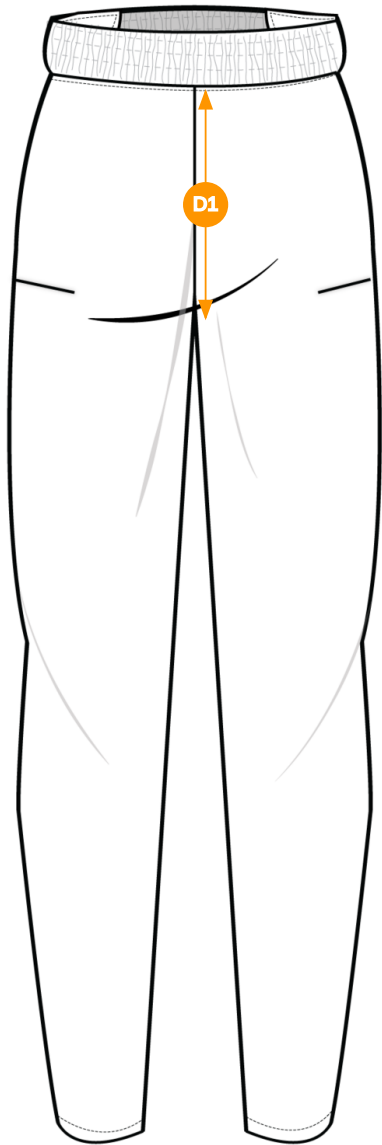


Asset 10-1 (Copy) (Copy)



Points of measure (1)

D1 Back Rise

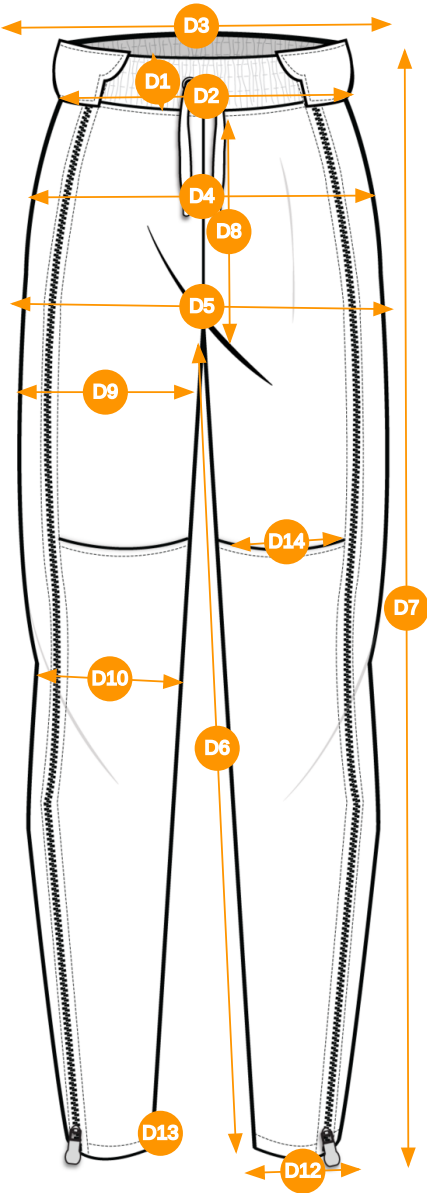


TECHPACKS-13-1



Side Zippered Joggers - Cunningham FRAN - Style #2234

AM 475 - FA2022, Men's, FA2022, 2022-2023



TECHPACKS-12-1

Points of measure (14)

- D1 Waistband Depth
- D2 Waistband Width, Stretched (knit)
- D3 Waistband Width, Stretched (knit)
- D4 High Hip Width (knit)
- D5 Low Hip Width from Waist (knit)
- D6 Inseam
- D7 Outseam
- D8 Front Rise
- D9 Thigh Width (knit)
- D10 Knee Width (knit)
- D11 Knee Pocket opening
- D12 Leg Opening Width (Knit)
- D13 Bottom Band Ribbing/Ribbing Height Pants
- D14 Knee Pocket opening



Asset 1-1



Asset 16-1



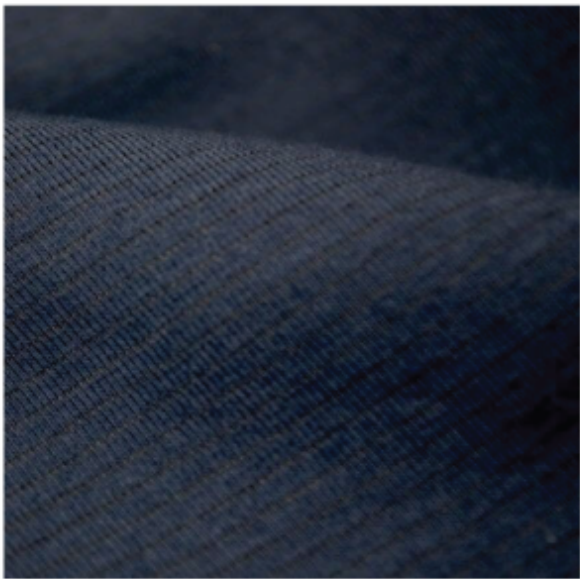
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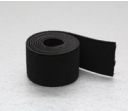
Side Zippered Joggers - Cunningham FRAN - Style #2234

AM 475 - FA2022, Men's, FA2022, 2022-2023

Images / Mill Card/Lab Dips



black fabric-1

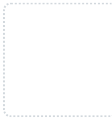
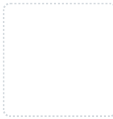
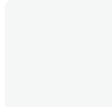
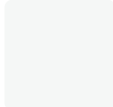
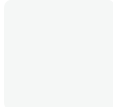
THUMBNAIL	COMPONENT	QTY	STATUS	PLACEMENT	COO	1. GRAYSTONE CODE: 19-3915 TCX	2. FAIR GREEN CODE: 15-6316 TCX	4. COOL BLUE CODE: 14-4317 TCX
FABRIC								
1	 SK-211-4 Jersey CODE: m55Sf Notes: Main Fabric Supplier: Factory Supplied Content (Fiber Content): Cotton/Ionic+™ Polyester/Spandex Fabric Width: 52" Weight (GSM): 223 Finishes: TransDRY™ Technology Dye Method: Piece Dyed AM 475 - Developer's Name: Lauren Cunningham	1.5 /yd	In Development	Main Fabric	USA	-  Graystone Custom Code: 19-3915 TCX Price: \$8.99	-  Fair Green Custom Code: 15-6316 TCX Price: \$8.99	-  Cool Blue Custom Code: 14-4317 TCX Price: \$8.99
TRIMS								
2	 2" Elastic Band - Cunningham CODE: RTjln Notes: Elastic Waistband Supplier: Factory Supplied Content (Fiber Content): Polyester/Elastane Dye Method: Piece Dyed Size: 2 inch AM 475 - Developer's Name: Lauren Cunningham	0.5 /m	In Development	Elastic Waistband	China	-  Black Custom Code: 19-4003 Price: \$0.11	-  Black Custom Code: 19-4003 Price: \$0.11	-  Black Custom Code: 19-4003 Price: \$0.11
3	 ANKHGEAR MagZip Inclusive One-Handed - Cunningham CODE: 42tfw1 Notes: Side zippers down the leg Supplier: Factory Supplied Content (Fiber Content): Brass/Nylon Finishes: Magnetic Dye Method: Piece Dyed Size: 30 in. #5 AM 375 - Team Name - Fall 2021 Components: Team 4 - CLEM	2 /Pieces	In Development	Side zippers down the leg	China	-  DTM - Cunningham Price: \$0.75	-  DTM - Cunningham Price: \$0.75	-  DTM - Cunningham Price: \$0.75
4	 Coats & Clark All Purpose Cotton Thread - Cunningham CODE: 073650778704 Notes: Throughout Supplier: Factory Supplied Content (Fiber Content): 100% Cotton Weight (GSM): 30 Dye Method: N/A Size: 250 yds AM 475 - Developer's Name: Lauren Cunningham	2 /yd	Approved	Throughout	China	-  DTM Price: \$0.02	-  DTM Price: \$0.02	-  DTM Price: \$0.02



Side Zippered Joggers - Cunningham FRAN - Style #2234

AM 475 - FA2022, Men's, FA2022, 2022-2023

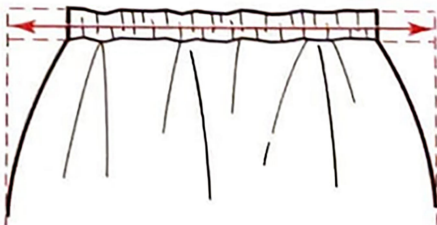
BOM > Set 1 of 1

THUMBNAIL	COMPONENT	QTY	STATUS	PLACEMENT	COO	1. GRAYSTONE GREEN CODE: 19-3915 TCX	2. FAIR GREEN CODE: 15-6316 TCX	4. COOL BLUE CODE: 14-4317 TCX
5	 Drawstring - Cunningham CODE: YX-LC066 (copy) Notes: Drawstring Supplier: To Be Determined Content (Fiber Content): 100% Cotton Finishes: Sustainable, High Tenacity, Waterproof Dye Method: Piece Dyed Size: 4mm Diameter 30 in Length AM 475 - Developer's Name: Lauren Cunningham	1 /Pieces	In Development	Drawstring	China	 DTM Custom Code: 101 Price: \$0.15	 DTM Custom Code: 101 Price: \$0.15	 DTM Custom Code: 101 Price: \$0.15
LABELS & PACKAGING								
6	 Hangtag 100% Recycled Material - Cunningham CODE: Yotxd Notes: CB Supplier: To Be Determined Content (Fiber Content): Recycled Paper Finishes: Recycled Dye Method: N/A Size: 1.5" x 2.5" AM 475 - Developer's Name: Lauren Cunningham	1 /Pieces	Approved	CB Inside	China	 Black Bean Custom Code: 19-3909 TCX Price: \$0.04	 Black Bean Custom Code: 19-3909 TCX Price: \$0.04	 Black Bean Custom Code: 19-3909 TCX Price: \$0.04
7	 Packaging Box - Cunningham CODE: xapUW Notes: Folded and placed Supplier: To Be Determined Content (Fiber Content): 100% Recycled cardboard Finishes: Matte Dye Method: Piece Dyed Size: 12 x 9 in AM 475 - Developer's Name: Lauren Cunningham	1 /Pieces	Approved	Folded and placed	China	 Black Bean Custom Code: 19-3909 TCX Price: \$0.15	 Black Bean Custom Code: 19-3909 TCX Price: \$0.15	 Black Bean Custom Code: 19-3909 TCX Price: \$0.15
8	 Woven Care Label - Cunningham CODE: 31323 Notes: CB Supplier: To Be Determined Content (Fiber Content): 100% Cotton Finishes: N/A Dye Method: N/A Size: 1 x 2 AM 475 - Developer's Name: Lauren Cunningham	1 /Pieces	In Development	CB Inside	China	 White - Cunningham Custom Code: 11-0601 TPG Price: \$0.09	 White - Cunningham Custom Code: 11-0601 TPG Price: \$0.09	 White - Cunningham Custom Code: 11-0601 TPG Price: \$0.09
Components 8						Total \$15.51	Total \$15.51	Total \$15.51



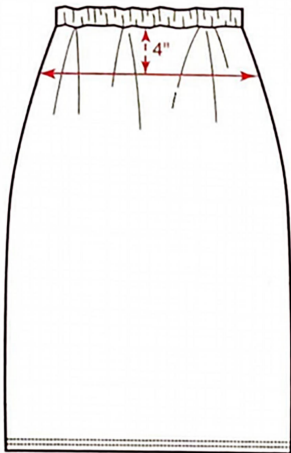
81.

Waistband Depth



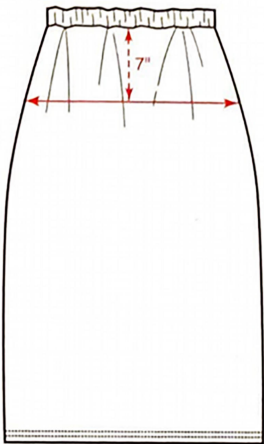
84.

Waistband Width, Stretched (Knit)



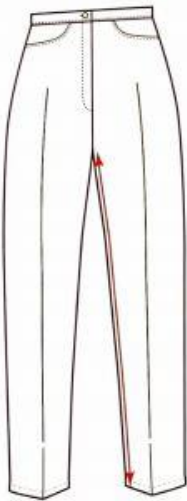
86.

High Hip Width (Knit)



88.

Low Hip Width From Waist (Knit)



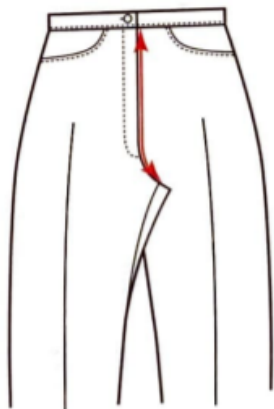
105.

Inseam



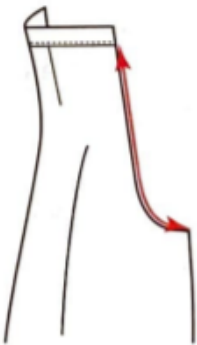
106.

Outseam



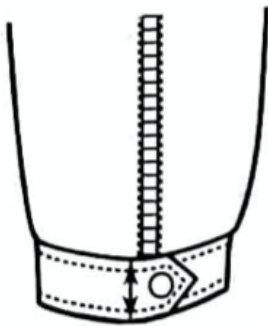
107.

Front Rise



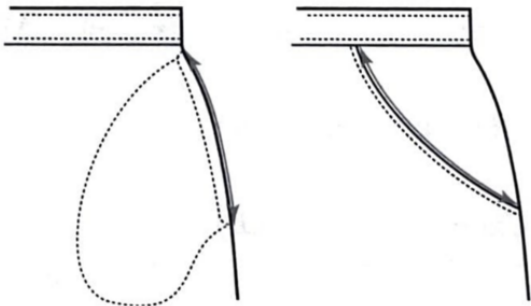
108.

Back Rise



120.

Bottom Band Ribbing/Ribbing Height Pants



127.

Pocket Opening Within A Seam

Sample Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	S	M	L	XL	2XL	3XL	4XL
Waistband Depth	81	Measure from top of waistband edge straight down to bottom of waistband at waistband joining seam. [Note: If waistband is contoured, indicate measurement change on spec sheet.]	false	Full	1/8 in	0 in	2 in	0 in	0 in	0 in	0 in	1/8 in
Waistband Width (knit)	82	Measure from side of bottom band to side of bottom band along center of band, following natural contour of waistband.	false	Half	3/8 in	-1 in	15 1/2 in	1 in	1 in	1 in	1 in	1 in
Waistband Width, Stretched (knit)	84	Measure from side of bottom band to side of bottom band straight across center of band in a fully extended position.	false	Half	3/8 in	-1/2 in	20 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in
High Hip Width (knit)	86	Measure from edge of garment/ side seam to edge of garment/ side seam at a point 4" below bottom edge of waistband/ seam, following contour of waist.	false	Full	3/8 in	-1 in	18 3/4 in	1 in	1 in	1 in	1 in	1 in
Low Hip Width from Waist (knit)	88	Measure from edge of garment/side seam to edge of garment/side seam at a point 7" below bottom edge of waistband/seam following contour of wast.	true	Half	3/8 in	-1 in	22 in	1 in	1 in	1 in	1 in	1/2 in
Inseam	105	Measure from crotch joining seam to bottom of leg opening, following inseam/inner fold	true	Half	3/8 in	-3/4 in	28 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in
Outseam	106	Measure from bottom edge of waistband/seam to bottom of garment along side seam/fold	true	Half	1/4 in	-3/8 in	38 in	3/8 in	3/8 in	3/8 in	3/8 in	3/8 in
Front Rise	107	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of front rise seam	false	Full	1/4 in	-3/8 in	10 1/2 in	3/8 in	3/8 in	3/8 in	3/8 in	3/8 in
Back Rise	108	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of back rise seam.	false	Full	3/8 in	-3/8 in	15 in	0 in	0 in	0 in	0 in	0 in
Thigh Width (knit)	109	Measure from pant leg edge/seam to pant leg edge/seam straight across pant leg @ 1" below crotch and parallel to leg opening	false	Half	1/4 in	-1/4 in	13 1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	3/8 in
Knee Width (knit)	111	Measure from pant leg edge/seam to pant leg edge/seam @ a point 1/2 of the inseam and parallel to leg opening	false	Half	1/4 in	-1/4 in	9 in	1/4 in	1/4 in	1/4 in	1/4 in	1/4 in
Leg Opening Width (Knit)	113	Measure from pant leg edge/seam to pant leg edge/seam straight across bottom edge of leg opening. (Note: If leg opening is contoured, follow contour and indicate measurement change on spec sheet.)	true	Half	1/8 in	-1/8 in	5 1/4 in	1/4 in	1/4 in	1/4 in	1/4 in	1/8 in
Bottom Band Ribbing/Ribbing Height Pants	120	Measure from cuff joining seam or top of ribbing straight down to bottom edge of cuff or rib opening.	true	Full	1/8 in	0 in	1 1/2 in	0 in	1/8 in	1/8 in	1/8 in	1/8 in
Pocket Opening Within a Seam	127	Measure from top of pocket to bottom along edge of pocket opening	true	Full	1/4 in	-1/8 in	6 in	0 in	0 in	0 in	0 in	1/8 in



Side Zippered Joggers - Cunningham FRAN - Style #2234

AM 475 - FA2022, Men's, FA2022, 2022-2023

Size Specifications - Graded Rules

Knee Pocket opening	13123	Side seam to side seam at knee pocket	true	Full	1/2 in	-1/2 in	9 in	0 in	1/4 in	1/4 in	1/4 in	1/4 in
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Sample Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	S	M	L	XL	2XL	3XL	4XL
Waistband Depth	81	Measure from top of waistband edge straight down to bottom of waistband at waistband joining seam. [Note: If waistband is contoured, indicate measurement change on spec sheet.]	false	Full	1/8 in	2 in	2 in	2 in	2 in	2 in	2 in	2 1/8 in
Waistband Width (knit)	82	Measure from side of bottom band to side of bottom band along center of band, following natural contour of waistband.	false	Half	3/8 in	14 1/2 in	15 1/2 in	16 1/2 in	17 1/2 in	18 1/2 in	19 1/2 in	20 1/2 in
Waistband Width, Stretched (knit)	84	Measure from side of bottom band to side of bottom band straight across center of band in a fully extended position.	false	Half	3/8 in	19 1/2 in	20 in	20 1/2 in	21 in	21 1/2 in	22 in	22 1/2 in
High Hip Width (knit)	86	Measure from edge of garment/ side seam to edge of garment/ side seam at a point 4" below bottom edge of waistband/ seam, following contour of waist.	false	Full	3/8 in	17 3/4 in	18 3/4 in	19 3/4 in	20 3/4 in	21 3/4 in	22 3/4 in	23 3/4 in
Low Hip Width from Waist (knit)	88	Measure from edge of garment/side seam to edge of garment/side seam at a point 7" below bottom edge of waistband/seam following contour of waist.	true	Half	3/8 in	21 in	22 in	23 in	24 in	25 in	26 in	26 1/2 in
Inseam	105	Measure from crotch joining seam to bottom of leg opening, following inseam/inner fold	true	Half	3/8 in	27 1/4 in	28 in	28 1/2 in	29 in	29 1/2 in	30 in	30 1/2 in
Outseam	106	Measure from bottom edge of waistband/seam to bottom of garment along side seam/fold	true	Half	1/4 in	37 5/8 in	38 in	38 3/8 in	38 3/4 in	39 1/8 in	39 1/2 in	39 7/8 in
Front Rise	107	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of front rise seam	false	Full	1/4 in	10 1/8 in	10 1/2 in	10 7/8 in	11 1/4 in	11 5/8 in	12 in	12 3/8 in
Back Rise	108	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of back rise seam.	false	Full	3/8 in	14 5/8 in	15 in	15 in	15 in	15 in	15 in	15 in
Thigh Width (knit)	109	Measure from pant leg edge/seam to pant leg edge/seam straight across pant leg @ 1" below crotch and parallel to leg opening	false	Half	1/4 in	13 1/4 in	13 1/2 in	14 in	14 1/2 in	15 in	15 1/2 in	15 7/8 in
Knee Width (knit)	111	Measure from pant leg edge/seam to pant leg edge/seam @ a point 1/2 of the inseam and parallel to leg opening	false	Half	1/4 in	8 3/4 in	9 in	9 1/4 in	9 1/2 in	9 3/4 in	10 in	10 1/4 in
Leg Opening Width (Knit)	113	Measure from pant leg edge/seam to pant leg edge/seam straight across bottom edge of leg opening. (Note: If leg opening is contoured, follow contour and indicate measurement change on spec sheet.)	true	Half	1/8 in	5 1/8 in	5 1/4 in	5 1/2 in	5 3/4 in	6 in	6 1/4 in	6 3/8 in

Bottom Band Ribbing/Ribbing Height Pants	120	Measure from cuff joining seam or top of ribbing straight down to bottom edge of cuff or rib opening.	true	Full	1/8 in	1 1/2 in	1 1/2 in	1 1/2 in	1 5/8 in	1 3/4 in	1 7/8 in	2 in
Pocket Opening Within a Seam	127	Measure from top of pocket to bottom along edge of pocket opening	true	Full	1/4 in	5 7/8 in	6 in	6 in	6 in	6 in	6 in	6 1/8 in
Knee Pocket opening	13123	Side seam to side seam at knee pocket	true	Full	1/2 in	8 1/2 in	9 in	9 in	9 1/4 in	9 1/2 in	9 3/4 in	10 in

Sample Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE
Waistband Depth	81	Measure from top of waistband edge straight down to bottom of waistband at waistband joining seam. [Note: If waistband is contoured, indicate measurement change on spec sheet.]	false	Full	1/8 in
Waistband Width (knit)	82	Measure from side of bottom band to side of bottom band along center of band, following natural contour of waistband.	false	Half	3/8 in
Waistband Width, Stretched (knit)	84	Measure from side of bottom band to side of bottom band straight across center of band in a fully extended position.	false	Half	3/8 in
High Hip Width (knit)	86	Measure from edge of garment/ side seam to edge of garment/ side seam at a point 4" below bottom edge of waistband/ seam, following contour of waist.	false	Full	3/8 in
Low Hip Width from Waist (knit)	88	Measure from edge of garment/side seam to edge of garment/side seam at a point 7" below bottom edge of waistband/seam following contour of wast.	true	Half	3/8 in
Inseam	105	Measure from crotch joining seam to bottom of leg opening, following inseam/inner fold	true	Half	3/8 in
Outseam	106	Measure from bottom edge of waistband/seam to bottom of garment along side seam/fold	true	Half	1/4 in
Front Rise	107	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of front rise seam	false	Full	1/4 in
Back Rise	108	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of back rise seam.	false	Full	3/8 in
Thigh Width (knit)	109	Measure from pant leg edge/seam to pant leg edge/seam straight across pant leg @ 1" below crotch and parallel to leg opening	false	Half	1/4 in
Knee Width (knit)	111	Measure from pant leg edge/seam to pant leg edge/seam @ a point 1/2 of the inseam and parallel to leg opening	false	Half	1/4 in
Leg Opening Width (Knit)	113	Measure from pant leg edge/seam to pant leg edge/seam straight across bottom edge of leg opening. (Note: If leg opening is contoured, follow contour and indicate measurement change on spec sheet.)	true	Half	1/8 in
Bottom Band Ribbing/Ribbing Height Pants	120	Measure from cuff joining seam or top of ribbing straight down to bottom edge of cuff or rib opening.	true	Full	1/8 in
Pocket Opening Within a Seam	127	Measure from top of pocket to bottom along edge of pocket opening	true	Full	1/4 in
Knee Pocket opening	13123	Side seam to side seam at knee pocket	true	Full	1/2 in